FAO SPECIFICATIONS FOR PLANT PROTECTION PRODUCTS

AGP:CP/ 369, 2000

TEBUCONAZOLE

(RS)-1-p-chlorophenyl-4,4-dimethyl-3-(1*H*-1,2,4-triazol-1-ylmethyl)pentan-3-ol

2000



FOOD AND AGRICULTURE ORGANIZATION of THE UNITED NATIONS

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Disclaimer

FAO specifications are developed with the basic objective of ensuring, as far as possible, that pesticides complying with them are satisfactory for the purpose for which they are intended. However, the Group on Pesticide Specifications of the FAO Panel of Experts on Pesticide Specifications, Registration Requirements, Application Standards and Prior Informed Consent wishes to emphasize that, owing to the complexity of the problems involved, questions such as the suitability of pesticides for the control of a particular pest must be decided at national or provincial level. These specifications should not be assumed to be an endorsement of the use of a particular compound for a given purpose by either the Group of Experts or FAO.

Accordingly, neither the Food and Agriculture Organization of the United Nations (FAO) nor the members of the Group on Pesticide Specifications of the FAO Panel of Experts on Pesticide Specifications, Registration Requirements, Application Standards and Prior Informed Consent warrant that pesticides complying with these specifications are suitable for control of any given pest or for use in any particular area.

Furthermore, the preparation and use of pesticides complying with these specifications are not exempt from any safety regulation or other legal or regulatory provision applicable thereto. Neither FAO nor any member of the FAO Group of Experts shall be liable for any injury, loss, damage or prejudice of any kind that may be suffered as a result of the preparation or use of pesticides complying with these specifications.

Additionally, the Group of Experts wishes to warn users of specifications that improper field mixing and/or application of pesticides can result in either a lowering or complete loss of their efficacy. This holds true even in cases where such pesticides comply with the specifications indicated.

Accordingly, the Group of Experts and/or FAO can accept no responsibility for the consequences of improper field mixing and/or application.

INTRODUCTION

From time to time, FAO publishes booklets of specifications for technical materials and related formulations of plant protection products. Revisions of, and additions to, already published specifications will be issued when necessary, but revisions may be printed in the *FAO Plant Protection Bulletin* during the interval between editions.

The specifications contained herein have been carefully reviewed and agreed by the Group on Pesticide Specifications of the FAO Panel of Experts on Pesticide Specifications, Registration Requirements, Application Standards and Prior Informed Consent after consultations with official government scientists, the pesticides industry through GCPF (Global Crop Protection Federation) and, where appropriate, with individual manufacturers.¹

FAO has published a *Manual on the development and use of FAO Specifications* for *Plant Protection Products*, FAO Plant Production and Protection Paper No. 149, Rome 1999

(available in English from the FAO Plant Protection Service).

This manual contains detailed definitions and other essential background information on basic procedures and technical principles adopted by the group on Pesticide Specifications of the FAO Panel of Experts on Pesticide Specifications, Registration Requirements, Application Standards and Prior Informed Consent, such as:

1. Categories of Specifications (Section 3.1 of the Manual)

<u>FAO Tentative Specifications (Code 'S/T', formerly 'TS)</u> are those which have been recommended by FAO as preliminary specifications and which are based on minimum requirements. The methods of analysis cited are normally supplied by the manufacturer or may already have been published or be the subject of collaborative work.

<u>FAO Provisional Specifications [Code 'S/P', formerly ('S')]</u> are those for which more evidence of the necessary parameters is available and where some collaborative study of the methods of analysis has been carried out.

FAO (full) Specifications (Code 'S/F', formerly 'S').

Specifications that have all necessary requirements together with CIPAC (full) methods, or other collaboratively studied (proven) methods.^{2, 3}

Wherever possible, standards for apparatus and common names for pesticides are those approved by the International Organization for Standardization (ISO).

- 2. Expression of active ingredient content (Section 4.2.5 of the Manual)
 - for solids, liquid technical materials, volatile liquids (of maximum boiling point 50 °C) and viscous liquids (with minimum kinematic viscosity of 1 x 10³ m²/s at 20 °C) the FAO Specification shall be based on expression of the content as g/kg;
 - for all other liquids the active ingredient content of the product shall be declared in terms of g/kg *or* g/l at 20 °C. If the customer requires both g/kg *and* g/l at 20 °C, then in case of dispute the analytical results shall be calculated as g/kg.
- 3. Tolerance on content (Section 4.2.7 of the Manual)

A declared content of active ingredient must be included in all specifications, and one of the problems immediately arising is the level of tolerance acceptable about the nominal figure. The tolerance is influenced by (a) the reproducibility of the method of analysis, (b) the sampling error and (c) the manufacturing variance.

Allowable variations in analytical results (i.e. tolerances in content of active ingredient) with respect to specific pesticide consignments are intended to cover reasonable variations in the contents of active ingredients. For examples of such tolerances, see the table in Section 4.2.7 of the Manual.

4. Containers/packaging

FAO guidelines are in preparation.

Containers shall comply with pertinent national and international transport and safety regulations.

Technical materials, dustable powders and granules

Containers shall be suitable, clean, dry and as specified, and shall not adversely affect, or be affected by, the contents, but shall adequately protect them against external conditions.

Wettable powders

The product shall be packed in suitable, clean, dry containers as specified in the order. The container shall provide all necessary protection against compaction, atmospheric moisture, loss by vaporization and/or contamination to ensure that the product suffers no deterioration under normal transit and storage conditions.

The product shall be protected by an adequate moisture barrier. This may be a suitable bag of polyethylene or alternative means of giving equal or better protection.

Solutions and emulsifiable concentrates

Containers shall be lined, where necessary, with a suitable material, or the interior surfaces shall be treated to prevent corrosion and/or deterioration of the contents.

Additional information should be given in all specifications where particular pesticides present problems in packaging.

5. Biological information

Phytotoxicity

No test can be specified to cover the possible phytotoxicity of a formulation to all crops. When a crop is not mentioned in the instructions for use, purchasers should check with the supplier that the material is suitable, always provided that such a use is not restricted or legally forbidden.

Wetting of crops

The dilute spray should satisfactorily wet the leaves of the specified crops when used in accordance with the instructions. Test method MT 53.2, CIPAC F, p.162, may be useful.

¹ Should national pesticide specifications developed from these approved FAO specifications deviate from them, the National Authority responsible for making such changes is requested to inform the FAO Plant Protection Service of the nature of, and the reasons for, the modifications.

² Methods of analysis and miscellaneous techniques referred to in these specifications have been developed and adopted by CIPAC (Collaborative International Pesticides Analytical Council Ltd.). See CIPAC Handbooks 1 (1970), 1A (1980), 1B (1983), 1C (1985), D (1988), E (1993), F (1995), G (1995), CIPAC Proceedings 1980 and 1981, obtainable from Black Bear Press Limited, King's Hedges Road, Cambridge CB4 2PQ, England. The page numbers of specific methods are given in parentheses in the specifications. Copies of methods not yet published can be obtained from the FAO Plant Protection Service.

³ Information on standard waters for laboratory evaluation of pesticidal formulations will be found in CIPAC Monograph 1, Standard Waters and an FAO Survey on Naturally Occurring Waters (1972), Black Bear Press Limited, King's Hedges Road, Cambridge CB4, England.

SUBMISSION OF DRAFT SPECIFICATIONS TO FAO

Any organization, commercial firm or interested individual is encouraged to submit relevant specifications, or proposals for revision of existing specifications, for pesticide products for consideration and possible adoption by FAO. Correspondence should be addressed to the Pesticides Information Officer, Plant Production and Protection Division, FAO, Viale delle Terme di Caracalla, 00100 Rome, Italy.

General guidelines on preparing draft specifications are given in Plant Production and Protection Paper 149, *Manual on the Development and Use of FAO Specifications for Plant Protection Products, Fifth Edition,* FAO, Rome, 1999 (available in English).

Specifications which are considered suitable for further processing are assigned priorities and circulated to appropriate organizations and specialists for comment. Comments, together with other relevant information, are then reviewed in detail by the Group on Specifications of the FAO Panel of Experts on Pesticide Specifications, Registration Requirements, Application Standards and Prior Informed Consent. The drafts are converted into FAO Provisional Specifications, or full FAO Specifications.

FAO SPECIFICATIONS FOR PLANT PROTECTION PRODUCTS

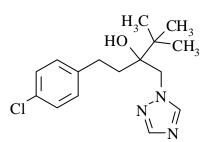
TEBUCONAZOLE

INFORMATION

COMMON NAME:

tebuconazole (ISO)

STRUCTURAL FORMULA:



EMPIRICAL FORMULA: C₁₆H₂₂CIN₃O

RMM:

307.8

CAS REGISTRY NUMBER: 107534-96-3

CIPAC CODE NUMBER: 494

CHEMICAL NAMES:

(RS)-1-p-chlorophenyl-4,4-dimethyl-3-(1*H*-1,2,4-triazol-1-ylmethyl)pentan-3-ol (IUPAC).

 (\pm) - α -[2-(4-chlorophenyl)ethyl]- α -(1,1-dimethylethyl)-1*H*-1,2,4-triazole-1-ethanol (C.A.).

TEBUCONAZOLE TECHNICAL

FAO Specification 494/TC/S/F(2000)

.1 DESCRIPTION

The material shall consist of tebuconazole together with related manufacturing impurities and shall be a colourless to off-white powder free from visible extraneous matter and added modifying agents.

.2 ACTIVE INGREDIENT

.2.1 Identity tests (494/TC/M/2, CIPAC H, p.262)

An identity test is required if the identity of the active ingredient is in doubt.

.2.2 <u>Tebuconazole</u> (494/TC/M/3, CIPAC H, p.262)

The tebuconazole content shall be declared (not less than 905 g/kg) and, when determined, the mean measured content shall not be lower than the declared content.

.3 IMPURITIES

.3.1 <u>Water</u> (MT 30.5, CIPAC I, to be published) (Note 1)

Maximum: 5.0 g/kg

.4 PHYSICAL PROPERTIES

.4.1 <u>Acidity/alkalinity</u> (MT 31.1, CIPAC F, p.96)

Maximum acidity:	1.0 g/kg calculated as H ₂ SO ₄
Maximum alkalinity:	6.0 g/kg calculated as NaOH

NOTE

1. Method available from the Pesticide Information Officer, FAO Plant Production and Protection Division.

TEBUCONAZOLE WETTABLE POWDERS

FAO Specification 494/WP/S/F (2000)

.1 DESCRIPTION

The material shall consist of a homogeneous mixture of technical tebuconazole, complying with the requirements of FAO specification 494/TC/S/F (2000), together with filler(s) and any other necessary formulants. It shall be in the form of a fine powder, free from visible extraneous matter and hard lumps.

.2 ACTIVE INGREDIENT

.2.1 Identity tests (494/WP/M/2, CIPAC H, p.262)

An identity test is required if the identity of the active ingredient is in doubt.

.2.2 <u>Tebuconazole</u> (494/WP/M/3, CIPAC H, p.264)

The tebuconazole content shall be declared (g/kg) and, when determined, the content obtained shall not differ from that declared by more than the following amounts:

Declared content	Permitted tolerance
Above 250 up to 500 g/kg Above 500 g/kg	\pm 5 % of the declared content \pm 25 g/kg

.3 IMPURITIES

Not relevant.

.4 PHYSICAL PROPERTIES

.4.1 <u>pH range</u> (MT 75, CIPAC F, p.205)

pH range: 7.0 to 9.5

.4.2 <u>Wet sieve test</u> (MT 59.3, CIPAC F, p.179)

Maximum: 2 % retained on a 75 µm test sieve

.4.3 <u>Suspensibility</u> (MT 15.1, CIPAC F, p.45) (Notes 1 and 2)

A minimum of 60 % of the tebuconazole content found under .2.2 shall be in suspension after 30 min in CIPAC Standard Water D at 30 °C \pm 2°C (Notes 3 and 4). Alternatively, if the buyer requires other CIPAC Standard Waters or time to be used, then this shall be specified when ordering.

.4.4 <u>Persistent foam</u> (MT 47.1, CIPAC F, p.152) (Note 5)

Maximum: 20 mL after 1 min. at 30°C ± 2°C. (Note 3)

.4.5 <u>Wettability</u> (MT 53.3.1, CIPAC F, p.165)

The product shall be completely wetted in 1 min. without swirling.

.5 STORAGE STABILITY

.5.1 <u>Stability at 54 °C</u> (MT 46.1.1, CIPAC F, p.149) (Note 6)

After storage at 54 ± 2 °C for 14 days, the determined average active ingredient content must not be lower than 97 % relative to the determined average content found before storage and the product shall continue to comply with .4.1, .4.2. 4.3. and .4.5

NOTES

- 1. This test will normally only be carried out after the heat stability test .5.1.
- 2. Chemical assay is the only fully reliable method to measure the mass of active ingredient still in suspension. However, simpler methods such as gravimetric and solvent extraction determination may be used on a routine basis provided that these methods have been shown to give equal results to those of the chemical assay method. In case of dispute, the chemical method shall be the 'Referee method'.
- 3. Unless another temperature is specified.
- 4. The product should be tested at the highest and lowest rates of use recommended by the supplier, provided this does not exceed the conditions given in the method MT 15.1.
- 5. The mass of sample to be used in the test should be specified at the highest rate of use recommended by the supplier.

6. Analysis of the product before and after storage stability test should be carried out at the same time (i. e. after storage) to reduce the analytical error.

TEBUCONAZOLE AQUEOUS SUSPENSION CONCENTRATES

FAO Specification 494/SC/S/F/ (2000)

.1 DESCRIPTION

The material shall consist of a suspension of fine particles of technical tebuconazole, complying with the requirements of FAO specification 494/TC/S/F (2000), in an aqueous phase together with suitable formulants. After gentle agitation the material shall be homogeneous (Note 1) and suitable for further dilution with water.

.2 ACTIVE INGREDIENT

.2.1 Identity tests (494/WP/M/2, CIPAC H, p.267)

An identity test is required if the identity of the active ingredient is in doubt.

.2.2 <u>Tebuconazole</u> (494/SC/M/3, CIPAC H, p.267)

The tebuconazole content shall be declared (g/kg or g/L at 20 °C \pm 2°C) (Note 2) and, when determined, the content obtained shall not differ from that declared content by more than the following amounts:

Declared content	Permitted tolerance
Above 250 up to 500g/kg or g/L Above 500 g/kg or g/L	\pm 5 % of the declared content \pm 25 g/kg

3 IMPURITIES

Not relevant.

.4 PHYSICAL PROPERTIES

.4.1 <u>Mass per millilitre at 20 °C</u> (MT 3.3, CIPAC F, p.18)

If required, the range of the mass per millilitre (g/mL) shall be declared.

.4.2 <u>pH range</u> (MT 75, CIPAC F, p.205)

pH range: 8.0 to 10.0

.4.3 <u>Pourability</u> (MT 148, CIPAC F, p.348) (Note 3)

Maximum "rinsed residue": 0.5 %

.4.4 Spontaneity of dispersion (MT 160, CIPAC F, p.391) (Note 4)

A minimum of 60 % of the tebuconazole content found under .2.2 shall be in suspension after 5 min in CIPAC Standard Water D at 30 °C \pm 2°C (Notes 5 and 6). Alternatively, if the buyer requires other CIPAC Standard Waters to be used, then this shall be specified when ordering.

.4.5 <u>Suspensibility</u> (MT 161, CIPAC F, p.394) (Note 4)

A minimum of 90 % of the tebuconazole content found under .2.2 shall be in suspension after 30 min in CIPAC Standard Water D at 30 °C \pm 2°C (Notes 5, 6 and 7). Alternatively, if the buyer requires other CIPAC Standard Waters to be used, then this shall be specified when ordering.

.4.6 <u>Wet sieve test</u> (MT 59.3, CIPAC F, p.179)

Maximum: 1 % of the product shall be retained on a 75 μ m test sieve.

4.7 <u>Persistent foam</u> (MT 47.2, CIPAC F, p.152) (Note 8)

Maximum: 40 mL after 1 min at $30^{\circ}C \pm 2^{\circ}C$ (Note 6)

.5 STORAGE STABILITY

.5.1 <u>Stability at 0 °C</u> (MT 39, CIPAC F, p.128)

After storage at 0 ± 2 °C for 7 days, the product shall continue to comply with .4.4, .4.5 and .4.6.

5.2 <u>Stability at 54 °C</u> (MT 46.1, CIPAC F, p.149) (Note 9)

After storage at 54 ± 2 °C for 14 days (Note 6), the determined average active ingredient content must not be lower than 97 % relative to the determined average found before storage and the product shall continue to comply with .4.2, .4.3, .4.4, .4.5 and .4.6.

NOTES

1. Before sampling to verify the product quality, inspect the commercial container carefully. On standing, suspension concentrates usually develop a concentration gradient from the top to the bottom of the container. This may

even result in the appearance of a clear liquid on the top and/or of sediment on the bottom. Therefore before sampling, homogenise the product according to the instructions given by the manufacturer or, in the absence of such instructions, by gentle shaking of the commercial container (e.g. by inverting the closed container several times, large container must be opened and stirred adequately). After this procedure, the container should not contain a sticky layer of non-dispersed product at the bottom. A suitable and simple method of checking for a non-dispersed sticky layer ("cake") is by probing with a glass rod or any similar device adapted to the size and shape of the container. All the physical and chemical tests must be carried out on a laboratory sample taken after the recommended homogenisation procedure.

- 2. Unless homogenisation is carried out carefully, it is possible for the sample to become aerated. This can lead to errors in the determination of the density and in the calculation of the active ingredient content in g/L, if methods other than MT 3.3, CIPAC F, p.18, are used. If the buyer requires both g/kg and g/L at 20 °C, then in case of dispute, the analytical results shall be calculated as g/kg.
- 3. This test is to ensure that the user can make use of the maximum amount of the product in the container. Suspension concentrates are fairly viscous products. The test determines the ease with which the formulation pours out of the container and how easily it rinses out. The rinsed residue figures are of primary importance. At present, a better test to evaluate the amount of product remaining in the container is the "rinsability test".
- 4. This test will normally only be carried out after the heat stability test .5.2.
- 5. Chemical assay is the only fully reliable method to measure the mass of active ingredient still in suspension. However, simpler methods such as gravimetric and solvent extraction determination may be used on a routine basis provided that these methods have been shown to give equal results to those of the chemical assay method. In case of dispute, the chemical method shall be the 'Referee method'.
- 6. Unless another temperature is specified.
- 7. Recommended concentrations given on the label will refer to volumes of product.
- 8. The amount of sample to be used in the test should be specified at the highest rate of use recommended by the supplier.
- 9. Analysis of the product before and after storage stability test should be carried out at the same time (i. e. after storage) to reduce the analytical error.

TEBUCONAZOLE WATER DISPERSIBLE GRANULES

FAO Specification 494/WG/S/F (2000)

.1 DESCRIPTION

The material shall consist of a homogeneous mixture of technical tebuconazole, complying with the requirements of FAO specification 494/TC/S/F (2000), together with carrier(s) and any other necessary formulants. It shall be in the form of granules for application after desintegration and dispersion in water. The formulation shall be dry, free flowing, essentially non-dusty and free from visible extraneous matter and hard lumps.

.2 ACTIVE INGREDIENT

.2.1 Identity tests (494/WG/M/2, CIPAC H, p.266)

An identity test is required if the identity of the active ingredient is in doubt.

2.2 <u>Tebuconazole</u> (494/WG/M/3, CIPAC H, p.266)

The tebuconazole content shall be declared (g/kg) and, when determined, the content obtained shall not differ from that declared by more than the following amounts:

Declared content	Permitted tolerance
Above 250 up to 500 g/kg Above 500 g/kg	\pm 5 % of the declared content \pm 25 g/kg

.3 IMPURITIES

.3.1 <u>Water</u> (MT 30, CIPAC F, p.91)

Maximum: 25 g/kg

.4 PHYSICAL PROPERTIES

.4.1 <u>pH range</u> (MT 75, CIPAC F, p.205)

pH range: 6.0 to 9.0

.4.2 <u>Wettability</u> (MT 53.3, CIPAC F, p.165)

It shall be completely wetted in 1 min without swirling.

.4.3 Wet sieve test (MT 167, CIPAC F, p.416)

Maximum: 1.0 % retained on a 75 μ m test sieve

.4.4 Suspensibility (MT 168, CIPAC F, p.417) (Notes 1, 2)

A minimum of 60 % of the tebuconazole content found under .2.2 shall be in suspension after 30 min in CIPAC Standard Water D at 30 °C \pm 2°C (Note 3). Alternatively, if the buyer requires other CIPAC Standard Waters to be used, then this shall be specified when ordering.

.4.5 <u>Persistent foam</u> (MT 47, CIPAC F, p.152) (Note 4)

Maximum: 10 mL after 1 min at 30°C ± 2°C (Note 3)

.4.6 <u>Dustiness</u> (MT 171, CIPAC F, p.425) (Note 5)

Maximum: 30 mg collected dust

.4.7 <u>Flowability</u> (MT 172, CIPAC F, p.430)

At least 95 % of the product shall pass through a 5 mm test sieve after 20 drops on the sieve.

.5 STORAGE STABILITY

.5.1 <u>Stability at 54 °C</u> (MT 46.1.1, CIPAC F, p.149) (Note 6)

After storage at 54 ± 2 °C for 14 days (Note 3), the determined average active ingredient content must not be lower than 97 % relative to the determined average content found before storage and the product shall continue to comply with .4.1, .4.3, .4.4 and .4.7.

NOTES

- 1. The product should be tested at the highest and lowest range of use recommended by the supplier, provided this does not exceed the conditions given in method MT 168.
- 2. Chemical assay is the only fully reliable method of measuring the mass of active ingredient still in suspension. However, simpler methods such a

gravimetric and solvent extraction determination may be used on a routine basis provided that these methods have been shown to give equal results to those of the chemical assay method. In case of dispute, the chemical method should be the "Referee method".

- 3. Unless other temperature is specified.
- 4. The concentration of the sample to be used in the test should be specified at the highest rate of use recommended by the supplier.
- 5. The optical method usually shows good correlation to the gravimetric method and can therefore be used as an alternative where the equipment is available. Where the correlation is in doubt, it must be checked with the product to be tested. The dustiness of a WG should not be more than 30 mg collected dust with the gravimetric method. This corresponds to a dust value of no more than 25 with the optical method.
- 6. Analysis of the product before and after storage should be carried out at the same time (i. e. after storage) to reduce the analytical error.

TEBUCONAZOLE EMULSION OIL IN WATER

FAO Specification 494/EW/S/F (2000)

.1 DESCRIPTION

The formulation shall consist of an emulsion of technical tebuconazole, complying with the requirements of FAO specification 494/TC/S/F (2000), in an aqueous phase together with suitable formulants. After gentle agitation the product shall be homogeneous (Note 1) and suitable for dilution in water.

.2 ACTIVE INGREDIENT

.2.1 Identity tests (494/EW/M/2, CIPAC H, p.267)

An identity test is required if the identity of the active ingredient is in doubt.

2.2 <u>Tebuconazole</u> (494/EW/M/3, CIPAC H, p.267)

The tebuconazole content shall be declared (g/kg or g/L at 20 °C) (Note 2) and, when determined, the content obtained shall not differ from that declared by more than the following amounts:

Declared content	Permitted tolerance
Above 100 up to 250 g/kg	\pm 6 % of the declared content
Above 250 up to 500 g/kg	±5 % of the declared content

.3 IMPURITIES

Not relevant.

.4 PHYSICAL PROPERTIES

.4.1 <u>Mass per millilitre at 20 °C</u> (MT 3.3, CIPAC F, p.18)

If required, the mass per millilitre (g/L) at 20 °C shall be declared.

.4.2 <u>pH range</u> (MT 75, CIPAC F, p.205)

pH range: 6.0 to 9.0

.4.3 <u>Pourability</u> (MT 148, CIPAC F, p.348)

"Rinsed residue": maximum 0.5 %

.4.4 <u>Wet sieve test</u> (MT 167, CIPAC F, p.416)

Maximum: 0.5 % retained on a 75 μ m test sieve.

.4.5 <u>Emulsion stability and re-emulsification</u> (MT 36.1.1, CIPAC F, p.108)

After the heat stability test (.5.2), the product, when diluted at 30 $^{\circ}C \pm 2^{\circ}C$ (Note 3) with CIPAC Standard Waters A and D, shall comply with the following:

Time after dilution	Limits of stability
0 h	Initial emulsification complete
0.5 h	"Cream", maximum: 0 mL
2.0 h	"Cream", maximum: 1 mL
	"Free oil", maximum: 0 mL
24 h (Note 4)	Re-emulsification complete
24.5 h (Note 4)	"Cream", maximum: 0 mL
	"Free oil", maximum: 0 mL

In special cases, a test using CIPAC Standard Waters A and D before the heat stability test may be necessary. Alternatively, if the buyer requires other CIPAC Standard Waters to be used, than this shall be specified when ordering.

.4.6 <u>Persistent foam</u> (MT 47, CIPAC F, p.152) (Note 5)

Maximum: 25 mL after 1 min.

4.7 <u>Flash point</u> (MT 12.2, CIPAC F, p.37) (Note 6)

If required, the flash point of the product shall not be lower than the minimum declared flash point. A closed cup method shall be used and the method stated.

.5 STORAGE STABILITY

.5.1 <u>Stability at 0 °C</u> (MT 39.1, CIPAC F, p.128)

After storage at 0 ± 2 °C for 7 days, the product shall comply with .4.4. No separation (Note 7) of oily matter shall be visible after gentle agitation.

.5.2 <u>Stability at 54 °C</u> (MT 46.1.3, CIPAC I, to be published) (Note 8)

After storage at $54 \pm 2^{\circ}$ C for 14 days (Note 3), the determined average active ingredient content must not be lower than 97 % relative to the determined average content before storage and the product shall continue to comply with .4.3, .4.4 and, if relevant, .4.2.

NOTES

- 1. All physical and chemical tests listed in this specification are to be performed with a laboratory sample taken after the recommended homogenisation procedure. Before sampling to verify the product quality, the commercial container must be inspected carefully. On standing, emulsions may develop a concentration gradient which could even result in the appearance of a clear liquid on the top (sedimentation of the emulsion) or on the bottom (creaming up of the emulsion). Therefore, before sampling, the product must be homogenised according to the instructions given by the manufacturer or, in the absence of such instructions, by gentle shaking of the commercial container (for example, by inverting the closed container several times).
- 2. If the buyer requires both g/kg and g/l at 20 °C, then in case of dispute, the analytical result shall be calculated as g/kg.
- 3. Unless another temperature is specified.
- 4. These tests need only be carried out in case of doubt as to the emulsion stability result of the 2 hour test.
- 5. The test should be carried out at the application concentration.
- 6. Attention is drawn to the appropriate national and international regulations concerning handling and transport of flammable materials.
- 7. The sample is not centrifuged as described in MT 39. Instead the sieve test (.4.4) is carried out.
- 8. Analysis of the product before and after storage should be carried out at the same time (i. e. after storage) to minimise analytical error.